TECHNICAL MANUAL

sera

PROFIBUS
INTERFACE MODULE

> **ℹ NOTE**
>
> Keep the operating manual for future use!

> **⚠ ATTENTION**
>
> Subject to technical modifications!

About this instructions

Special notes in these instructions are marked with text and danger symbols.

> **ℹ NOTE**
>
> Notes or instructions that faciliate work and ensure a safe operation.

> **⚠ ATTENTION**
>
> The non-observance of these safety instructions can result in malfunctions or material damages.

> **⚠ WARNING**
>
> The non-observance of these safety instructions can lead to material damages and personal injuries.

Quality notes

The **sera** quality management and quality assurance system is certified in accordance with DIN EN ISO 9001:2015.
The **sera** product complies with the applicable safety requirements and accident prevention regulations.

SAFETY INSTRUCTIONS

⚠ **WARNING**

Before commissioning, installating and during operation of the **sera** dosing pump the respective regulations valid at the place of installation are to be observed!

Compliance with these operating instructions and, in particular, the safety instructions, helps to:

- Prevent danger to people, machines and the environment.
- Increase reliability and service life of the product and the complete system.
- Reduce repair costs and downtimes.

Personnel qualification and training

The personnel for operation, maintenance, inspection and installation must be suitably qualified for their tasks. The owner must clearly define responsibility and supervision of the personnel.
If the personnel do not have the knowledge required, then personnel is to be trained and instructed correspondingly. Such training can be provided by the manufacturer / supplier upon order of the owner. In addition, the owner has to ensure that personnel have understood the operating instructions completely.

Dangers in the case of non-observance of the safety instructions

Non-observance of the safety instructions can result in hazards both for persons as well as for the environment and the product, and can, for example, cause the following hazards:

- Failure of important functions of the product.
- Failure of prescribed methods for maintenance and repair.
- Danger to people from electrical, mechanical and chemical influences.

Safety-conscious working

The safety instructions shown in this operating manual, the existing national accident prevention regulations and any internal working, operating and safety regulations of the owner must be observed.

Safety instructions for owner / operator

Danger caused by electrical energy is to be avoided.

Improper operations

Operating safety of the supplied product is only guaranteed if the product is used as intended, according to the descriptions in Chapter „Intended use" of these operating instructions.

Intended use

The **sera** product is only to be deployed according to the intended purpose stated in the product description and the acceptance test certificate.
If the product is to be used for other applications, then the suitability of the product for the new operating conditions must be discussed with **sera** beforehand!
Criteria for operation in accordance with the intended use:

- Operating conditions at the place of installation.
- Voltage supply.

General

sera products are checked for perfect condition and function previous to shipment.
Check for transport damage immediately after arrival of goods. If damage is found, this is to be reported immediately to the responsible carrier and the manufacturer.

Storage

An undamaged packaging protects the unit during storage and should only be opened when the product is installed.
Proper storage increases the service life of the product and includes prevention of negative influences such as heat, moisture, dust, chemicals etc.

The following storage specifications are to be obsered:

■ Storage place: cool, dry, dustfree and slightly ventilated
■ Storage temperature and relative air humidity see Chapter „TECHNICAL DATA".
■ The maximum storage time for the standard packaging is 12 months.

If these values are exceeded, metal products should be sealed in foil and protected from condensation water with a suitable desiccant.

Do not store solvents, fuels, lubricants, chemicals, acids, disinfectants and similar in the storage room.

PRODUCT DESCRIPTION

The INTERFACE MODULE must only be used as communication interface between a controllable sera dosing pump and a PROFIBUS network.
A proprietary **sera** protocol is used for the internal communication between INTERFACE MODULE and dosing pump.

> **ℹ NOTE**
>
> The sera dosing pump PROFIBUS option is integrated in the network via the device master data (DMD) file which must be integrated in the development environment. This file contains the characteristics of the pump and information for the communication capability.
> The DMD file can be downloaded by scanning the QR code (see type plate) or directly from the sera website www.sera-web.com.

Type plate

The INTERFACE MODULE is provided with a type plate at the factory.
The information on the type plate is explained below.

No.	Designation
1	Type
2	Max. power consumption
3	Supply voltage
4	Protection rating
5	QR code (for the DMD file)

Accessoires

The supply includes the following accessories:

- Wall mount (**1**)
- Sensor cable (**2**)
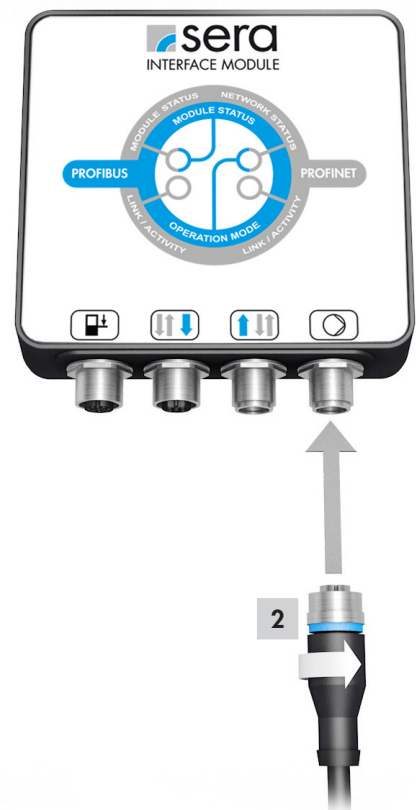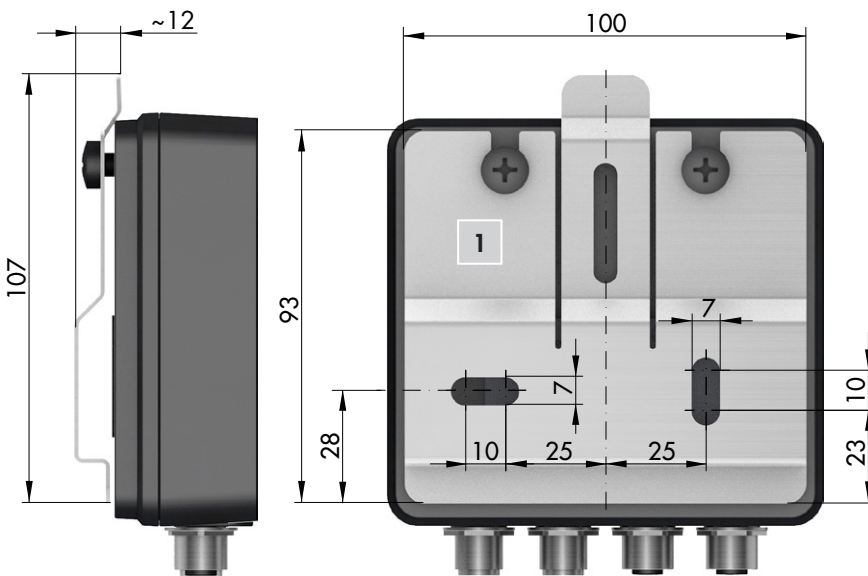
Electrical data

PROFIBUS interface	PROFIBUS DP-V1 (slave)	
	GSD File sera	sera0FA2.gsd
Transmission rate	9.6/19.2/45.45/93.75/187.5/500 kbit/s 1.5/3/6/12 Mbit/s Automatic baud rate detection	
Supply voltage	24 V DC	
Max. power consumption	1 W	

Ambient conditions

Max. height above sea level	1000 m
Max. relative humidity	90%
Protection rating	IP65
Electrical protection class	III
Ambient temperature	0 °C to 40 °C

Dimensions
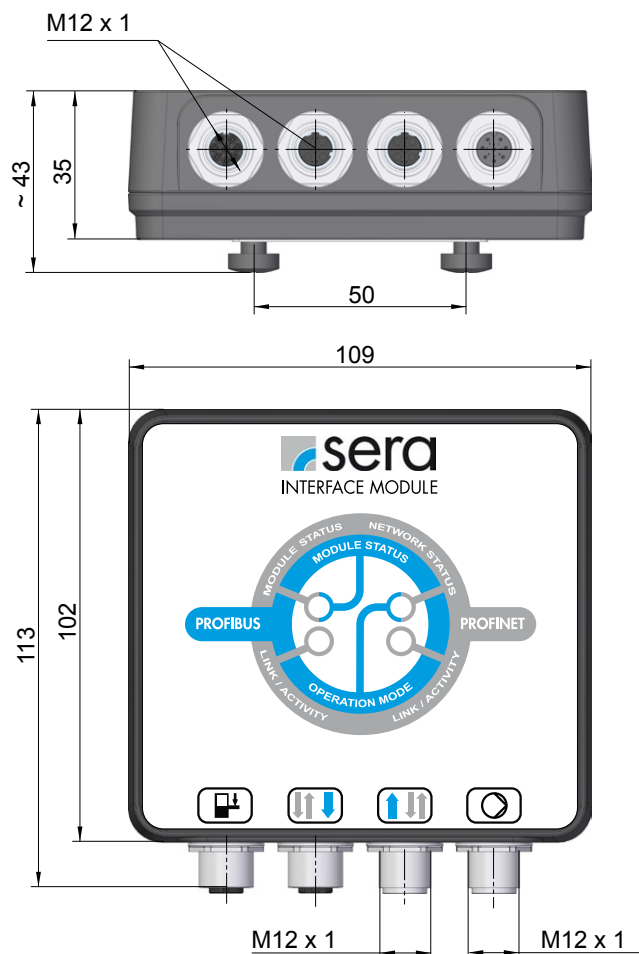
ELECTRICAL CONNECTIONS

⚠ **ATTENTION**

The electrical connection must be made by qualified personnel in compliance with the local regulations.

⚠ **WARNING**

Ensure absence of voltage of all cables and devices for the installation of electrical components!

Contact with stripped wires or live components can result in serious injuries or even death.
Any short-circuit can cause severe and expensive damage to the assemblies.

⚠ **WARNING**

Damaged cables should always be replaced!

⚠ **WARNING**

In order to guarantee the IP65 protection rating, all unused connections should be provided with a blanking plug.

		Interface	Assignment	Function
1	▣↓	Level connection	8-pole	Pre-alarm and dry running protection
2	⇡⇣	PROFIBUS Output *	5-pole	Connection to the PROFIBUS network or terminating resistor (5)
3	⇡⇣	PROFIBUS Input *	5-pole	Connection to the PROFIBUS network
4	◯	Pump connection	8-pole	Data transfer between pump and INTERFACE MODULE

* no Y-connector necessary
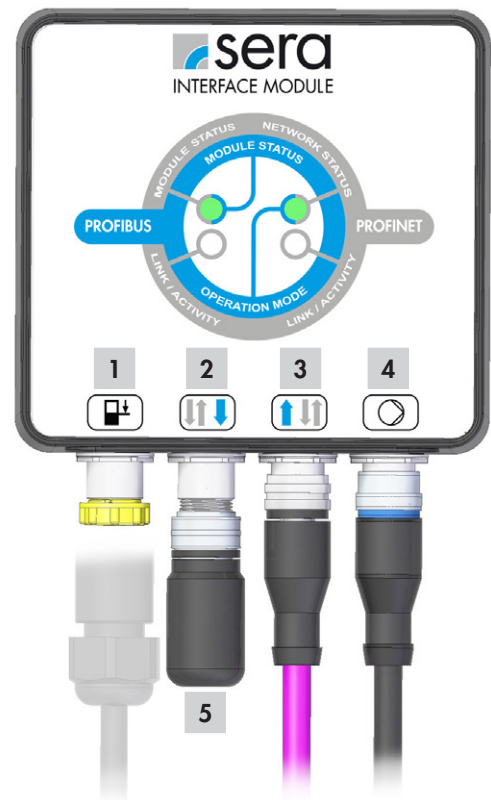
The field bus box modules are connected via the supplied connection cable.
The INTERFACE MODULE has a socket and a plug, whereby no Y-connector is necessary.
The supply voltage (+5 V DC) for the terminating resistor is only applied on the socket.
The terminating resistor is only available as plug connector.

Level connection (1)

Pin	Wire colour		Function (factory setting)
Pin 1	WH	(white)	not assigned
Pin 2	BN	(brown)	not assigned
Pin 3	GN	(green)	not assigned
Pin 4	YE	(yellow)	not assigned
Pin 5	GY	(grey)	not assigned
Pin 6	PK	(pink)	Pre-alarm level
Pin 7	BU	(blue)	Dry run
Pin 8	RD	(red)	GND
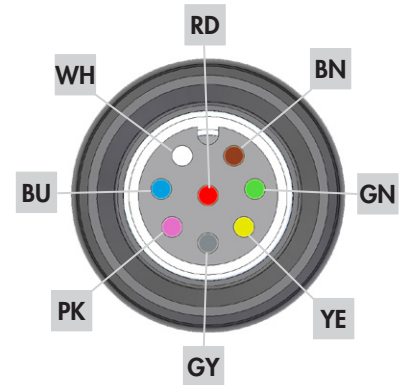
The inputs can be switched using a floating contact signal.
Pre-alarm and dry running are set to normally open floating contacts at the factory.
The sockets of the connections are A-coded and the assignations of the functions are symbolically labelled.

PROFIBUS output (2)

Pin No.	Signal	Description
Pin 1	VP	+5 V supply for terminating resistor
Pin 2	A-line	Negative RxD/TxD
Pin 3	GND bus	Data ground
Pin 4	B-line	Positive RXD/TxD
Pin 5	Shield	Not connected internally, connected internally with PROFIBUS cable with shield
Thread	Cable shield	Must be connected externally with PE via cable filter according to PROFIBUS standard

PROFIBUS input (3)

Pin No.	Signal	Description
Pin 1	NC	NC
Pin 2	A-line	Negative RxD/TxD
Pin 3	GND bus	Data ground.
Pin 4	B-line	Positive RXD/TxD
Pin 5	Shield	Not connected internally, connected internally with PROFIBUS cable with shield
Thread	Cable shield	Must be connected externally with PE via cable filter according to PROFIBUS standard

⚠ ATTENTION

The M12 socket is inversely coded and has 5 pins. Pin 1 is 5 V DC and Pin 3 is GND for the active terminating resistor. These must never be used for any other functions as this can result in destruction of the device.
Pin 2 and Pin 4 carry the data of the PROFIBUS communication. These must never be reversed otherwise the communication is disrupted. Pin 5 is the shield that is not internally connected to the module.

Anschluss Pumpe (4)

Pin No.	Function
Pin 1	+24 V supply voltage
Pin 2	Communication IM1
Pin 3	Communication IM2
Pin 4	not assigned
Pin 5	Communication IM3
Pin 6	Pre-alarm level
Pin 7	Dry run -
Pin 8	GND

Installation example / bus diagram

All devices are connected in a bus structure (line).
Up to 32 nodes (master or slaves) can be networked within one segment.
The first and the last device must be provided with a terminating resistor. The bus segments are connected to the overall network with repeaters (amplifiers), but remain electrically isolated. Up to maximum 126 nodes (including repeaters) can be connected within the overall network.
The bus nodes are identified by the bus address. Each address must be unique and may only be assigned once.

> **i   NOTE**
>
> The minimum cable length between the individual nodes must be at least 1 m for transmission rates of more than 1.5 Mbit/s.
> It must be ensured for the cable installation that the PROFIBUS cable does not run parallel with other live cables.
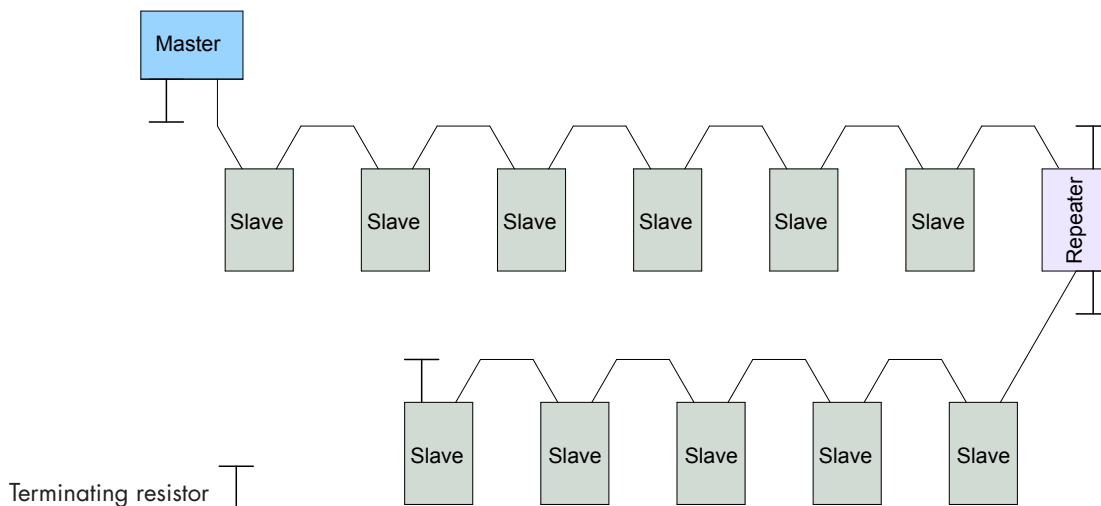
Stub cables

Stub cables (**2**) (with Y or T distributing piece) are branches from the main bus line (**1**) to the node.
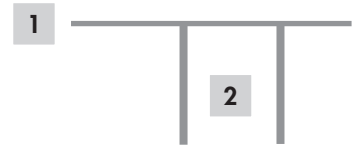
Stub cables are never allowed if the transmission rates exceed 1.5 Mbit/s. Stub cables may be used for transmission rates of less than or equal to 1.5 Mbit/s, if the limit values stated in the table are not exceeded.

Transmission rate	Total of stub cables *
> 1.5 Mbit/s	none
1.5 Mbit/s	6.7 m
500 kbit/s	20 m
187.5 kbit/s	33 m
93.75 kbit/s	100 m
19.2 kbit/s	500 m

* Total of all stub cables within a segment for PROFIBUS cable of 30 pF/m

The maximum cable length depends on the transmission rate. For transmission rates greater than 1.5 Mbit/s, a minimum cable length of 1m between two nodes is recommended.

Transmission rate	Maximum cable length
> 1.5 Mbit/s	100 m
1.5 Mbit/s	200 m
500 kbit/s	400 m
187.5 kbit/s	1000 m
93.75 kbit/s	1200 m
45.45 kbit/s	1200 m
19.2 kbit/s	1200 m
9.6 kbit/s	1200 m

Bus cable

Cables with the following specifications must exclusively be used for new installations:

- Characteristic impedance 135…165 ohm (resistance for high-frequency signals)
- Capacitance <30 pF/m
- Loop resistance 110 ohm/km
- Wire diameter 0.64 mm
- Wire cross section> 0.34 mm^2

- Disconnect voltage.
- Connect INTERFACE MODULE (1) to the **sera** pump (2) (see „Electrical Connections). Observe earthing.

- Apply voltage.
- Pump starts.
- Module status (**3**) lights green.
- The "INTERFACE" operating mode must be enabled and can be selected for operating modes.
- Set the address for PROFIBUS (see chapter „Settings (parameters)").

LED operation indicators
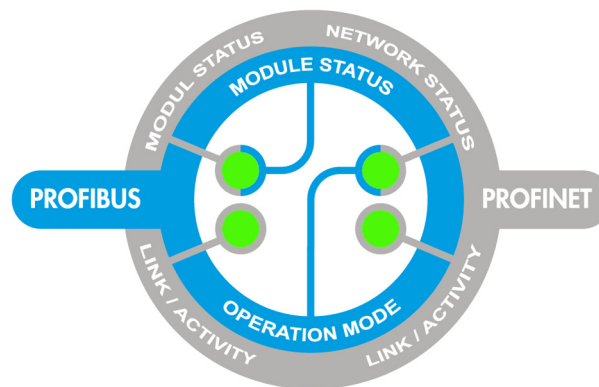
MODULE STATUS	off	green	red
Operational readiness		x	
Diagnostics notification is pending		flashes	
Module error			x
not initialised	x		

OPERATION MODE	off	green	red
On-line, data exchange		x	
On-line, ready		flashes	
Parametrisation error			flashes once f or a short time
PROFIBUS configuration error			flashes twice for a short time
not initialised	x		

Operation window

INTERFACE MODULE is initialised.
No BUS/NETWORK connection is established or there is no data exchange.

```
🛈 INTERFACE
☰ Bus offline!
⚠
```

BUS/NETWORK connection established.
Data exchange is present.
No operating mode has been selected in the PUMP_CONTROL module.

```
🛈 INTERFACE
☰ Bus fail safe
⚠
```

No valid process data exist.
Communication available.

```
🛈 INTERFACE
☰ Manual
⚠ 100.0 % freq.
              ∑ 0 N
```

Operating Modes

The following operating modes are possible in interface operation:

- Manual
- Impulse
- Analog
- Batch

```
ℹ INTERFACE
☰ Manual
⚠ 100.0 % freq.
                    Σ 0 N
```

```
ℹ INTERFACE
☰ Impulse
⚠ 100.0 % freq.
Memory: 0        Σ 0 N
```

```
ℹ INTERFACE
☰ Analog
⚠ 0.0 % freq.
E2: 0.00 mA      Σ 0 N
```

```
ℹ INTERFACE
☰ Batch
⚠ 0.0 % freq.
V: 0N        R: 0N
```
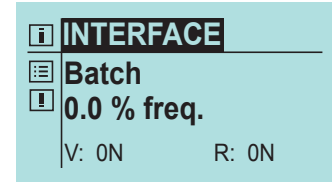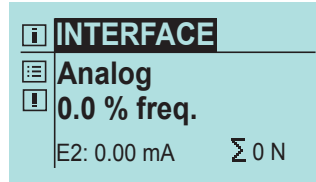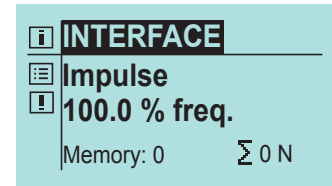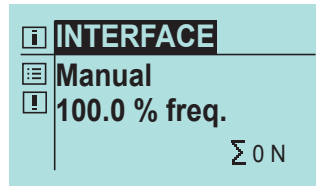
Modules

Thanks to use of the modular design, every sera dosing pump connected to the INTERFACE MODULE can be parametrised according to their own requirements. It is possible to adapt the amount of process data precisely to the needed task.

Explanation of the modules

Input data	The modules with the "CONTROL" ending are modules with process data sent to the pump. The pump can be controlled and adjusted using these.
Output data	The modules with the "STATE" ending are modules with process data received from the pump. These return the status of the pump.

The modules can be used individually depending on the application and desired operating mode. However, the „PUMP_CONTROL" module must always be used for the control of the pump via the network as the operating mode is set here.
The pump can also be monitored for non-interface operating modes using the State modules.
All functions that can also be set using the hand-held control unit can be parametrised via the modules. Only timer operation cannot be adjusted.
The Module Status LED lights continuously after the initialisation of the module by the pump.

The Operation Mode LED indicates the network status. It lights green continuously when process data are being exchanged with a controller. It flashes green if the module is connected to a controller but no process data are being exchanged.

PROFIBUS acyclic data exchange

All modules can be addressed in Slot 1. The index number corresponds to the respective module number from the module table. If data are read acyclically, the size of the data to be read must be specified using the length parameter of the DP-V1 request. If more data are requested than the module provides, the INTERFACE MODULE only returns the data that are available in the respective module. If fewer data than are available are requested, the module only returns data of the requested data quantity.

The module does not check the specified data length for acyclic requests.
If a greater data quantity than available is specified in PROFIBUS or PROFINET, the data cannot be accessed and the device retains the last valid data.

Modules / Input

PUMP_CONTROL

This module is always necessary for the control of the pump irrespective of operating mode. The External Stop Bit that is valid in all operating modes can be set with this module.
Other functions are the setting of the operating mode, reset of the totaliser, acknowledgement of alarms, stroke control for motor pumps. If a valid interface operating mode is selected and the pump is not in interface operation, it automatically switches to interface operation.

MANUAL_CONTROL

Adjustment of the stroke frequency / litre capacity in manual mode.
The operating mode in PUMP_CONTROL must be set to Manual Interface.

PULSE_CONTROL

A pulse for executing a stroke can be sent to the pump using the pulse bit. The pulse is detected during a flank change from 0 to 1. Furthermore, the functionalities of pulse parameters are shown. The stroke frequency / litre capacity can be set using other input data.

ANALOG_CONTROL

Used for operation of the pump using analogue signal. The functionality of analogue parameters is shown via the input data. A module for parametrisation of the analogue input is required for the operation.

BATCH_CONTROL

Start of a batch, reset of the remaining batch and changeover between „normal" or „analogue" batch possible.
Otherwise the batch quantity in strokes / litres and the stroke frequency / litre capacity can be set.

INPUT1_CONTROL, INPUT2_CONTROL, INPUT3_CONTROL

Setting of the inputs analogously to the menu.

OUTPUT1_CONTROL, OUTPUT2_CONTROL

Settings of the outputs analogously to the menu.

A_OUTPUT_CONTROL

Settings of the analogue output analogously to the menu.

MBE_CONTROL, SPEEDLIMIT_CONTROL, SLOWMODE_CONTROL, DOSING_CONTROL, DEARIATION_CONTROL, LEVEL_CONTROL

Settings analogously to the Extras menu.

TIME_CONTROL

Setting of the system time of the pump.

CALIBRATION_CONTROL

The litre capacity of the pump can be calibrated with this module.

FLASH_CONTROL

Settings for the SD card.

DIACHANGE_CONTROL

Module for performing a diaphragm change. Analogous to the DIACHANGE_STATE status request.

Modules / Output

| PUMP_STATE |
| Statuses of the pump. All operating modes of the pump are displayed here. Even if the pump is not in the Interface mode. |

| FLOW_STATE |
| Current delivery rate of the pump in litres / hour or strokes. Valid across operating modes. |

| COUNTER_STATE |
| Totaliser of the pump. |

| BATCH_STATE, IMPULS_STATE, ANALOG_STATE |
| Pump information of the respective set operating mode. No module exists for the Manual operating mode as there is no information except the current delivery rate. |

| INPUT1_STATE, INPUT2_STATE, INPUT3_STATE, OUTPUT1_STATE, OUTPUT2_STATE |
| Information of the inputs / outputs analogous to the associated CONTROL modules. |

| A_OUTPUT_STATE |
| Current analogue output current. |

| CALIBRATION_STATE |
| Information during a calibration. |

| PUMP_INFO_STATE |
| General pump information, Dependent on the pump type. |

| ALARM_STATE |
| Display of the error signals of the pump. Active bit means error is present. |

Settings (parameters)

The module is sent using the PROFIBUS address 126. Only the „SSA" function is activated with this address and a new address can be allocated via the network.
The address range 1-125 can also be set here if the addressing via SSA is not desired.

```
🏠|PARAMETER
⇆ Adresse     001...125
```
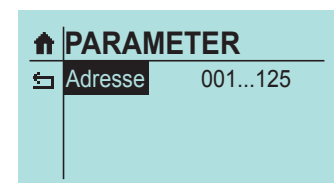
The control and parametrisation of the pump are performed using modules that are described in the following table:

No.	Module Name	Data type	Function		Comment
1	PUMP_CONTROL	Byte 1	Bit definition:		Must always be implemented to select the operating mode.
			0.	0.External Stop ON/OFF	
			1-3	Operating mode	If a valid interface operating mode is selected and the pump is not in interface operation, it automatically switches to interface operation. Then no other operating mode can be selected.
			000	Fail Safe	
			001	Manual interface	
			010	Impulse interface	The current stroke counter (not calibrated) and litre counter are reset using Reset Counter. The counter is maintained at 0 if the bit is set.
			011	Analog interface	
			100	Batch interface	Acknowledge alarm message using flank change to 1.
			4.	Reset Counter	
			5.	Reserved	Stroke control only has an influence for motor pumps
			6.	Acknowledge alarm message	0 Auto
			7.	Stroke control	1 Stroke frequency
2	MANUAL_CONTROL	1. Float	not calibrated: 0.0 - 100.0% calibrated 0.000 l - max. litres/hour		The decimal position of the percentage value is truncated for motor pumps. Specification in litres with up to three decimal places for calibrated pump.
3	IMPULSE_CONTROL	Byte 1	Bit definition:		
			0.	0.Pulse	
			1.	1.Pulse memory ON/OFF	
			2-3	Pulse mode	
			00	Divisor	
			01	1/1	
			10	Multiplier	
			11	Proportional	
		Float 2	Pulse Flow		
			not calibrated: 0.0 - 100.0% calibrated: 0.000 l - max. litres/hour		
		Float 3	Pulse Upper Flow		
			not calibrated: 0.0 - 100.0% calibrated: 0.000 l - max. litres/hour		
		Word 4	Pulse factor / pulse limit 0-999		The value means pulse limit if proportional pulse mode is selected.

No.	Module Name	Data type	Function		Comment
4	ANALOG_ CONTROL	Byte 1	Bit definition:		INPUT2_CONTROL or INPUT3_CONTROL must be set as analogue input for the analogue operation.
			0-2	Analogue signal	
			00	0-20 mA	
			01	4-20 mA	
			10	Standardised	
		Byte 2	Analogue I1		Bytes 2-5 are only used standardised for analogue signal.
			0-200		
		Byte 3	Analogue Frequency f1		0= 0.0 mA
			0-100%		200= 20.0 mA 155= 15.5 mA
		Byte 4	Analogue I2		
			0-200		
		Byte 5	Analogue Frequency f2		
			0-100%		
5	BATCH_CONTROL	Byte 1	Bit definition:		The remaining batch quantity is zeroed while Bit 1 is set. Can also be used for cancellation of a batch. Batch is also reset by setting External Stop.
			0.	Start Batch	
			1.	Reset of the remaining batch	
			2.	Normal batch / Analogue batch	Two analogue inputs must be parametrised accordingly for Analogue Batch. The batch can be started either by Bit 0 in Batch Control or by the digital input.
		Float 2	Batch Volume		
			0.000 l - dependent on pump		Batch Flow = 0.0 can be set to pause a batch. The speed can be varied during a batch.
		Float 3	Batch Flow		
			not calibrated: 0.0 - 100.0% calibrated: 0.000 l - max. litres/hour		
6	INPUT1_CONTROL	Byte 1	Bit definition:		The function of the INPUTS / OUTPUTS can be set in bus operation by using the respective module. Otherwise, the functionality on delivery is applicable.
			0-3	Input function	
			0000	OFF	
			0001	External stop	
			0010	Venting	
			0011	Impulse	
			0100	Analogue changeover	
			0101	Recipe	
			0110	Start Batch	
			4.	NC contact / NO contact	

No.	Module Name	Data type	Function		Comment
7	INPUT2_CONTROL	Byte 1	Bit definition:		The function of the INPUTS / OUTPUTS can be set in bus operation by using the respective module. Otherwise, the functionality on delivery is applicable.
			0-3	Input function	
			0000	OFF	
			0001	External stop	
			0010	Venting	
			0011	Impulse	
			0100	Analog 1	
			0101	Recipe	
			0110	Start Batch	
			0111	Batch quantity	
			1000	Batch output	
			4.	NC contact / NO contact	
8	INPUT3_CONTROL	Byte 1	Bit definition:		The function of the INPUTS / OUTPUTS can be set in bus operation by using the respective module. Otherwise, the functionality on delivery is applicable.
			0-3	Input function	
			0000	OFF	
			0001	External stop	
			0010	Venting	
			0011	Impulse	
			0100	Analog 2	
			0101	Recipe	
			0110	Start Batch	
			0111	Batch quantity	
			1000	Batch output	
			4.	NC contact / NO contact	
9	OUTPUT1_CONTROL	Byte 1	Bit definition:		The function of the INPUTS / OUTPUTS can be set in bus operation by using the respective module. Otherwise, the functionality on delivery is applicable.
			0-3	Output function	
			0000	OFF	
			0001	Operational	
			0010	Pump active	
			0011	Stroke signal	
			0100	Pre-alarm level	
			0101	Dry run	
			0110	Diaphragm rupture	
			0111	No flow	
			1000	Group signal	
			1001	Group fault	
			1010	Internal error	
			1011	Batch finished	
			4.	NC contact / NO contact	

No.	Module Name	Data type	Function		Comment
10	OUTPUT2_ CONTROL	Byte 1	Bit definition:		The function of the INPUTS / OUTPUTS can be set in bus operation by using the respective module. Otherwise, the functionality on delivery is applicable.
			0-3	Output function	
			0000	OFF	
			0001	Operational	
			0010	Pump active	
			0011	Stroke signal	
			0100	Pre-alarm level	
			0101	Dry run	
			0110	Diaphragm rupture	
			0111	No flow	
			1000	Group signal	
			1001	Group fault	
			1010	Internal error	
			1011	Batch finished	
			4.	NC contact / NO contact	
11	A_OUTPUT_ CONTROL	Byte 1	Bit definition:		
			0-1	Analogue output function	
			00	Analogue input	
			01	Remaining batch	
			10	Stroke frequency / litre capacity	
			2.	Reserved	
			3-4	Analogue output signal	
			00	0-20 mA	
			01	4-20 mA	
			10	Standardisation	
		Byte 2	Analogue output current 1 0-200		Bytes 2-5 are only used standardised for analogue signal.
		Byte 3	Analogue output percentage value 1 0-100%		0= 0.0 mA 200= 20.0 mA 155= 15.5 mA
		Byte 4	Analogue output current 2 0-200		
		Byte 5	Analogue output percentage value 2 0-100%		
12	MBE_CONTROL	Byte 1	Bit definition:		
			0-1	MBE signal	
			00	OFF	
			01	NC contact	
			10	NO contact	
		Byte 2	Sensitivity 0-100%		

No.	Module Name	Data type	Function		Comment
13	SPEEDLIMIT_ CONTROL	Byte 1	Speed limit		
			30-100%		
14	SLOWMODE_ CONTROL	Byte 1	Bit definition:		
			0-1	Suction stroke	
			00	100%	
			01	75%	
			10	50%	
			11	25%	
15	DOSING_ CONTROL	Byte 1	Bit definition:		
			0-3	Sensor type	
			000	OFF	
			001	TYPE 8x9x.1	
			010	TYPE 801x.1	
			4.	Warning / STOP	
		Byte 2	Fault strokes		
			1-100 strokes		
		Byte 3	Alarm limit		Alarm limit only active for sensor TYPE 801x.1.
			1-100%		
16	DEAERATION_ CONTROL	Byte 1	Bit definition:		
			0.	Start venting	Start of the venting only for external control
			1-2	Control	
			00	OFF	
			01	External	
			10	Interval	
			11	Automatic	
		Byte 2	Interval time		
			15-100 minutes		
		Word 3	Venting time		
			10-300 seconds		
17	LEVEL_CONTROL	Byte 1	Bit definition:		
			0-1	Pre-alarm	
			00	OFF	
			01	NC contact	
			10	NO contact	
			2-3	Dry run	
			00	OFF	
			01	NC contact	
			10	NO contact	

No.	Module Name	Data type	Function		Comment
18	TIME_CONTROL	Byte 1	Bit definition:		The time is applied when changing the bit from 0 to 1.
			0.	Set time	
		Byte 2	Day		
			1-31		
		Byte 3	Month		
			1-12		
		Byte 4	Year		Year starting from 2000. 0 corresponds to the year 2000. 16 corresponds to 2016. Input starting from year 2000 possible.
			0-105		
		Byte 5	Hour		MBE Change must be performed after setting the time to reset the timer. The old time setting is retained if an invalid date is transmitted.
			0-24		
		Byte 6	Minute		
			0-59		
19	CALIBRATION_ CONTROL	Byte 1	Bit definition:		The calibration starts with the change of Bit 0 from 0 to 1. A valid value for the calibration strokes and calibration speed must be present.
			0.	Start Calibration	
			1.	Cancel Calibration	The calibration value is saved with the change of Bit 2 from 0 to 1. A value greater than 0 must exist in Float 4 and the calibration must be completed for this.
			2.	Save Calibration Value	
			3.	Calibration ON/OFF	
		Word 2	Calibration strokes		Using Bit 3, the calibration can be deactivated for a calibrated pump by setting the bit to 1. The control is then performed with specification of a stroke frequency.
			1-9999 strokes		
		Byte 3	Calibration speed		
			1-100%		
		Float 4	Calibration result		
			0.000 - max. value in l		
20	FLASH_CONTROL	Byte 1	Bit definition:		
			0.	Signals ON/OFF	
			1.	Operating data ON/OFF	
			2-3	Write period	
			00	1 minute	
			01	5 minutes	
			10	10 minutes	
			11	30 minutes	
21	DIACHANGE_ CONTROL	Byte 1	Bit definition:		The change is started with the change of Bit 0 from 0 to 1. The change is completed with the change of Bit 1 from 0 to 1.
			0.	Start of the diaphragm change	
			1.	Change completed	

Data from module to the master

No.	Module Name	Data type	Function		Comment
22	PUMP_STATE	Byte 1	Bit definition:		
			0-3	Operation Mode	
			0000	Interface Operation Fail Safe	
			0001	Manual interface	
			0010	Pulse interface	
			0011	Analogue interface	
			0100	Batch interface	
			0101	Manual	
			0110	Pulse	
			0111	Analogue	
			1000	Batch	
			1001	Reserved	
			1010	Timer	
		Byte 2	Pump State 2		Bit 1 changes from 0 to 1 for 160 ms after each performed stroke.
			0.	Pump OFF/ON	
			1.	Stroke signal	
			2.	Group signal present	
			3.	Group fault present	
			4.	Acknowledgement of error message performed	
			5.	Diaphragm change active	
			7.	Pump calibrated No / Yes	
23	FLOW_STATE	Float 1	Current delivery rate not calibrated: 0.0 - 100.0% calibrated: 0.000 l - max. litres/hour		

No.	Module Name	Data type	Function	Comment
24	COUNTER_STATE	Float 1	Current delivered quantity	
			Not calibrated: Strokes since switching on or reset Calibrated Litres since switching on or reset	
		Long 2 (4-byte)	Total delivered quantity	
			In litres, since delivery of the pump	
		Long 3 (4-byte)	Total number of strokes	
			In strokes, since delivery of the pump	
		Long 4 (4-byte)	Operating hours	
			In hours, since delivery of the pump	
		Long 5 (4-byte)	Diaphragm hours	
			In hours, since delivery or last diaphragm change	
25	BATCH_STATE	Byte 1	Bit definition:	
			0. Batch is being conveyed	
		Float 2	Batch volume	
			Specification according to BATCH_CONTROL or using analogue input	
		Float 3	Batch speed	
			Specification according to BATCH_CONTROL	
		Float 4	Remaining batch quantity	
			0.001 l - max. batch volume	
26	PULSE_STATE	Byte 1	Bit definition:	
			0. Pulse	
			1. Pulse memory ON/OFF	
			2-3 Pulse mode	
			00 Divisor	
			01 1/1	
			10 Multiplier	
			11 Proportional	
		Word 1	Pulse Memory	Registered pulses
			0-999	

No.	Module Name	Data type	Function		Comment
27	ANALOGUE_STATE	Byte 1	Bit definition:		
			0-2	Analogue signal	
			00	0-20 mA	
			01	4-20 mA	
			10	Standardised	
		Byte 2	Analogue I1		
			0-200		
		Byte 3	Analogue Frequency f1		
			0-100%		
		Byte 4	Analogue I2		
			0-200		
		Byte 5	Analogue Frequency f2		0= 0 mA
			0-100%		150= 15.0 mA
					200= 20.0 mA
		Byte 6	Analogue Current		The current at the active input is displayed.
			0-250		
28	INPUT1_STATE	Byte 1	Bit definition:		
			0-3	Input function	
			0000	OFF	
			0001	External stop	
			0010	Venting	
			0011	Pulse	
			0100	Analogue changeover	
			0101	Recipe	
			0110	Start Batch	
			4.	NC contact / NO contact	
			5.	set / not set	
29	INPUT2_STATE	Byte 1	Bit definition:		
			0-3	Input function	
			0000	OFF	
			0001	External stop	
			0010	Venting	
			0011	Pulse	
			0100	Analogue 1	
			0101	Recipe	
			0110	Start Batch	
			0111	Batch quantity	
			1000	Batch output	
			4.	NC contact / NO contact	
			5.	set / not set	5. Bit not applicable for analogue function.

No.	Module Name	Data type	Function		Comment
30	INPUT3_STATE	Byte 1	Bit definition:		
			0-3	Input function	
			0000	OFF	
			0001	External stop	
			0010	Venting	
			0011	Pulse	
			0100	Analogue 1	
			0101	Recipe	
			0110	Start Batch	
			0111	Batch quantity	
			1000	Batch output	
			4.	NC contact / NO contact	
			5.	set / not set	
31	OUTPUT1_STATE	Byte 1	Bit definition:		
			0-3	Output function	
			0000	OFF	
			0001	operational	
			0010	Pump active	
			0011	Stroke signal	
			0100	Pre-alarm level	
			0101	Dry run	
			0110	Diaphragm rupture	
			0111	No flow	
			1000	Group signal	
			1001	Group fault	
			1010	Internal error	
			1011	Batch finished	
			4.	NC contact / NO contact	
			5.	set / not set	

No.	Module Name	Data type	Function		Comment
32	OUTPUT2_STATE	Byte 1	Bit definition:		
			0-3	Output function	
			0000	OFF	
			0001	operational	
			0010	Pump active	
			0011	Stroke signal	
			0100	Pre-alarm level	
			0101	Dry run	
			0110	Diaphragm rupture	
			0111	No flow	
			1000	Group signal	
			1001	Group fault	
			1010	Internal error	
			1011	Batch finished	
			4.	NC contact / NO contact	
			5.	set / not set	
33	A_OUTPUT_STATE	Byte 1	Analogue Out Current 0-200		0= 0 mA 150= 15.0 mA 200= 20.0 mA
34	CALIBRATION_STATE	Byte 1	Bit definition:		
			0.	Start Calibration	
			1.	Cancel Calibration	
			2.	Save Calibration Value	
			3.	Calibration ON/OFF	
			4.	Calibration active	
			5.	Calibration finished	
		Word 1	Calibration Remain Strokes 0-999		
35	PUMP_INFO_STATE	Float 1	MAX_FLOW		
			Maximum delivery rate in l/h		
		Word 1	MAX_STROKE		
			Maximum stroke frequency in strokes/minute		
		Word 1	SERA-CODE		
			0-65535		
		Long 1	SERIAL_NUMBER		
			0-999999		
		Byte 1	SW		
			vM01.xxx		
		Byte 1	HW		The last three digits of the hardware and software versions are transmitted.
			vHC01.xxx		

No.	Module Name	Data type	Function		Comment
36	ALARM_STATE	Long 1 (4-byte)	Byte 1		
			Bit 0	Drive fault	
			Bit 1	Out of calibration range	Bit 1 (only pumps with HLE)
			Bit 2	Setpoint cannot be achieved	
			Bit 3	Fault stroke sensor	
			Bit 4	No stroke detection	
			Bit 5	Reserved	
			Bit 6	Drive too slow	
			Bit 7	Reserved	
			Bit 8	Diaphragm rupture	
			Bit 9	Pre-alarm level	
			Bit 10	Dry run level	
			Bit 11	Mains voltage too high	
			Bit 12	Mains voltage too low	
			Bit 13	no flow, only for active flow rate monitoring	
			Bit 14	Flow rate too low	
			Bit 15	Pulse memory overflow	
			Bit 16	Overtemperature, only stepper motor pump	
			Bit 17	Service time exceeded	
			Bit 18	SD card fault	
			Bit 19	Analogue signal > 20 mA	
			Bit 20	Analogue signal < 4 mA	
			Bit 21	Analogue signal > 25mA	
			Bit 22	Reserved	
			Bit 23	Reserved	
			Bit 24	Reserved	
			Bit 25	Reserved	
			Bit 26	Reserved	
			Bit 27	Reserved	
			Bit 28	Reserved	
			Bit 29	Reserved	
			Bit 30	Reserved	
			Bit 31	Reserved	

Diagnostics signals

The **sera** INTERFACE MODULE has two diagnostics messages that are output in the network-specific protocol (PROFIBUS / PROFINET). A present message is indicated by flashing once for a short time of the Module Status LED. The messages can be read in plain text using the diagnostics function of the Engineering tool.

The following messages can be generated:

- PUMP_WARNING
  There is a signal in the pump. The pump is still operational.

- PUMP_ERROR
  There is a fault in the pump. The pump is not operational.

- ALARME_STATE
  The module can be used to evaluate the error.

Error message

Error message	Possible cause	Corrective action
Fault bus module	Module has been removed from the pump during operation.	Disconnect voltage. Connect module to pump. Switch on voltage again.
Fault bus module	Internal error of the communication module.	Please contact the manufacturer.

MAINTENANCE / DECOMMISSIONING / DISPOSAL

Maintenance and cleaning

The INTERFACE MODULE is maintenance-free. Clean with a moist cloth. Rub dry afterwards.

⚠ **ATTENTION**

Do not use any solvents! These can attack the surfaces.

Decommissioning

- Disconnect device from the power supply.
- Detach electrical connections.
- Take device out of operation.

⚠ **ATTENTION**

Only let the decommissioning be performed by authorised and qualified personnel.

Disposal

Dispose of correctly and comply with the currently applicable local regulations after shutdown and dismantling.

⚠ **ATTENTION**

Dispose of electronics separately!

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EXCELLENCE IN FLUID TECHNOLOGY